

Work Order ID 86801

July-06-12 2:55:05 PM

1018 1/25
86801

Page 1

Item ID: D3020-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Fitting

Stop

NS2

Start Date: 7/06/12

Start Qty: 12.00

12

Cust Item ID:

Required Date: 8/24/12

Req'd Qty: 12.00

12

Customer:

Reference:

Approvals: Process Plan:

f

Date 12079

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
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D3020	Rev A								
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100		0.00							
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100	Hardinge CNC LATHE SMALL								
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Hardinge	Memo	0.00							
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Hardinge CNC Lathe Small	Turn blank as per Folio FA255 and Dwg D3020								
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13-01-08

13

13-01-08

13/11/7

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
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110	Memo	0.00							
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QC									
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Quality Control									
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13-01-08

13

13-01-08

13/11/7

120	Small Fab	0.00							
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120	Memo	0.00							
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Small Fab	Deburr								
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13-01-08

13

13-01-08

13/11/7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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NOTE: Date & initial all entries

Picklist Print

July-06-12 2:55:04 PM

Page 1

Work Order ID: 86801

Parent Item: D3020-1

Parent Item Name: Fitting

Start Date: 7/06/12

Required Date: 8/24/12

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP B03.05.06Reformat; Made on CobraKJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M1018R1.250 1018 ROUND BAR 1.250		Purchased	No			100	f	33.8990	0.0879	1.1103156			

Location	Loc Qty	Loc Code
Mezz	33.899	
15925	20.583	
16443	13.316	1.2

DAG
13
8/89

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DART AEROSPACE LTD	Work Order:	SLFOJ
Description: Fitting	Part Number:	D3020-1
Inspection Dwg: D3020	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

DAS

Measured by:	13 9-89	Audited by:	2d	Prototype Approval:	N/A
Date:	13/11/17	Date:	13-1-18	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.04.26	New Issue	KJ/JLM	<i>[Signature]</i>

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

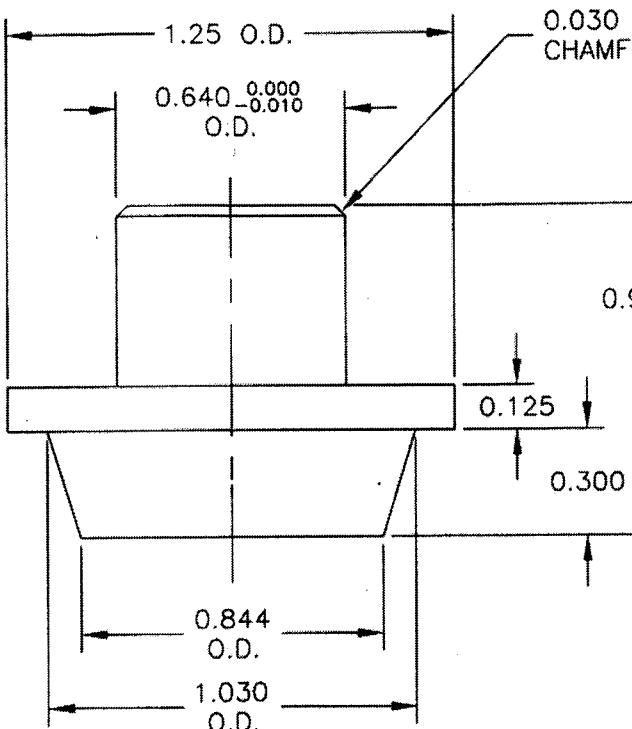
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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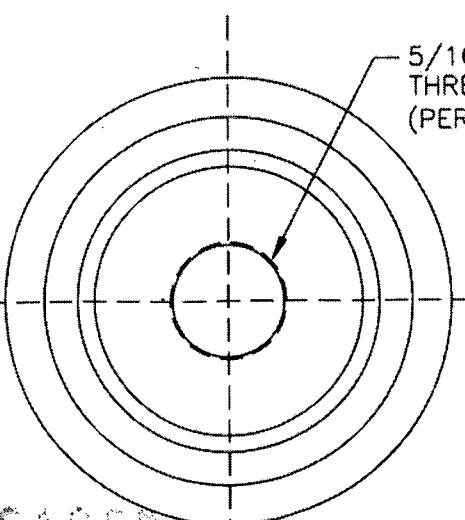
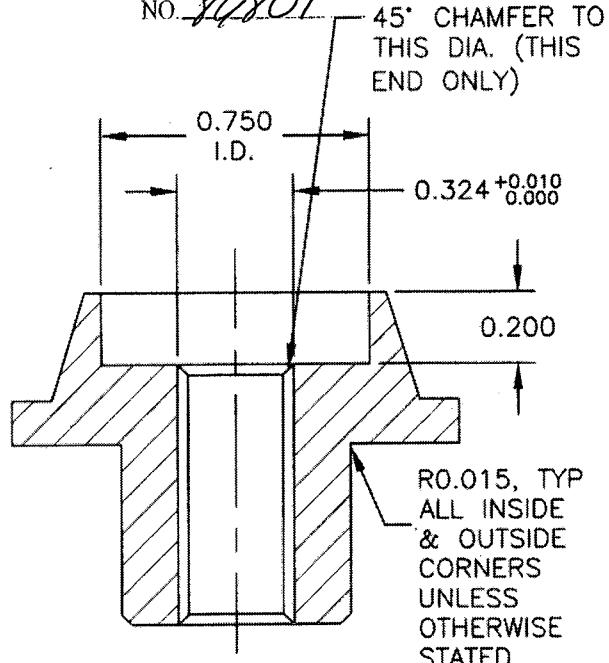
DARTCOPY ISSUED
BY

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3020	SHEET 1 OF 1
DATE		TITLE	SCALE
01.05.18		FITTING	2:1
A	01.05.18	NEW ISSUE	

SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 81801 *PL1207-9*

01.05.30 *af*

D3020-1

- 1) POSSIBLE SUPPLIER: NORTHERN AERO INDUSTRIES
P/N B83604-1
- 2) MATERIAL: AISI 1018/1020 STEEL BAR.
- 3) ALL DIMENSIONS ARE IN INCHES.
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

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